

ASSEMBLY INSTRUCTIONS: HEAVY DUTY HARDWARE

1. Layout and mark area to be enclosed.
2. Locate all floor base columns (do not fasten to floor yet).
3. Lift up and attach upper cross beams to columns (nuts, bolts, and washers provided). Spot-weld for extra strength (if necessary).
 - a. The longest cross beam typically sits fully on the corner support column. (See figure 1)
 - b. The shorter cross beam typically sits on a corner support flange. (See figure 2)
 - c. Cross beams that meet over a column to continue one side meet in the middle of the column and are each supported by flanges on the column. (See figure 3)
 - d. Any cross beams that span the enclosure but are unsupported by a column attach with flanges on the cross beam (See figure 4)
 - e. If you have lower cross beams on your enclosure, they attach to flanges near the bottom of the column (s) and are designed to fit between columns. (See figure 5)
4. If the enclosure has track please see "attaching track to Heavy Duty Frame" instructions
5. Install acoustical panels according to appropriate instructions.
6. After enclosure installation (including panels) is complete, anchor base plates to floor.

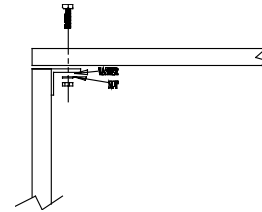


Figure 1:

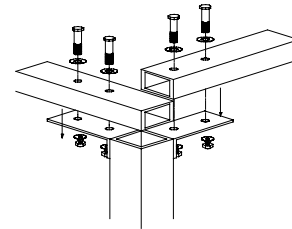


Figure 2:

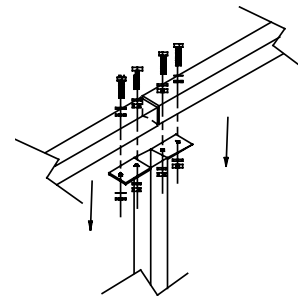


Figure 3:

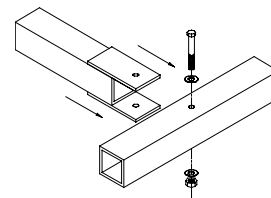


Figure : 4

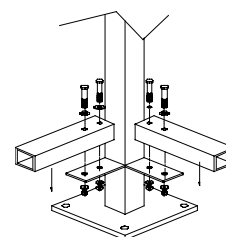


Figure: 5