

## ANC-DAMPC DAMPING COMPOUND

Water based visco-elastic damping compound that reduces structure-borne vibration in a variety of materials. By imparting vibration damping and a shift in the dominant frequency, the resulting noise reduction provides a means of improving the noise transmission loss in many applications.

- Improves fatigue life of treated surfaces
- Tough, durable and paintable
- Easily applied with trowel, brush, or spray
- Meets FMVSS 302

### APPLICATIONS

Typical uses include new construction and equipment requiring damping treatment plus superior flame spread and smoke density ratings, including bus, rail, and marine applications. Also used in fan and blower housings, duct work, bins, chutes, hoppers, machine guards, and stadium seating.

### FLAMING MODE

specific optical density after 1.5 min. 1  
specific optical density after 4.0 min. 25  
max. specific optical density 140  
max. Corr. optical density 139

(per ASTM E662)

### NON-FLAMING MODE

specific optical density after 1.5 min. 1  
specific optical density after 4.0 min. 3  
max. specific optical density 132  
max. Corr. optical density 132

(per ASTM E662)



## PRODUCT DATA

<b>Odor</b>	total odorless when dry
<b>Color</b>	Beige
<b>Weight</b>	wet: 11.9 LB/US gal.
<b>Flammability</b>	Flame spread index: 2 (per ASTM E-162)

## TYPICAL COVERAGE:

DRY THICKNESS	SQUARE Ft./GAL		
	SPRAY	BRUSH	TROWEL
1/16"1	6A	Approx.16	Approx.16
1/8"8	.5	Approx.8.5	Approx.8.5

## ORDERING INFORMATION:

Available in	Weight
5 gallon pails	55 lbs
55 gallon drums5	40 lbs

## TYPICAL PROPERTIES OF ANC-DAMPC:

color	Beige
Total solids	62%
Viscosity	Paste
Wet density (g/cm <sup>3</sup> )	1.43
Dry density (g/cm <sup>3</sup> )	1.73
Wet density (LB/US gal)	11.9
Wet density (LB/ imp. Gal)	14.3
Thermal conductivity (BTU in/hr ft <sup>2</sup> °F)	2.1
Flash point	None
Hardness, shore D	58
Thickness, in	N/A
Thickness, mm	N/A
Standard sheet size, in	N/A
Standard sheet size, cm	N/A
Surface weight, lb/ft <sup>2</sup>	N/A
Surface weight kg/m <sup>2</sup>	N/A
Resistance to fungus (ASTM G-21 rating)	O*

\*No attack and no evidence of discoloration

## DAMPING:

ANC-DAMPC is an extensional damper, which means it is applied to the surface that must be damped. It can be applied with a sprayer, trowel, or paintbrush, as long as it covers the surface of the substrate and adheres well.

The amount of damping is achieved depends on the ratio of thickness of the damping material to that of the substrate. Generally, a ratio of 1 to 1 of 2 to 1 of damping compound to substrate is recommended. Keep in mind that damping increases approximately in proportion to the square of the thickness ratio.

All Noise Control's damping products have high energy dissipation resulting in the suppression of vibration and its accompanying noise. Additionally, damping products reduce vibrational transfer to adjoining structures, increases the metals working life, and delays the onset of fatigue.

## LOSS FACTOR (n):

$$n = (1/2ft) * (D/W)$$

A minimum loss factor OF 0.05 is generally adequate to control a vibrating metal structure. Depending on the amount of noise reduction required a loss factor of 0.2 or higher might be specified.

Other than the loss factor (see equation above), there are two other ways to express damping. The damping ratio

$$\text{Damping ratio} = (C/Cc)$$

Or decay rate

$$\text{Decay rate} = 27.3 (fn) * n$$

The damping ratio is directly related to the loss factor where Cc is the critical damping (the amount of damping necessary to just prevent oscillation) coefficient and C is the damping coefficient of the substrate.

The decay rate is defined as the rate of natural attenuation for free vibrations within a substrate, and is expressed in decibels per second. The loss factor for

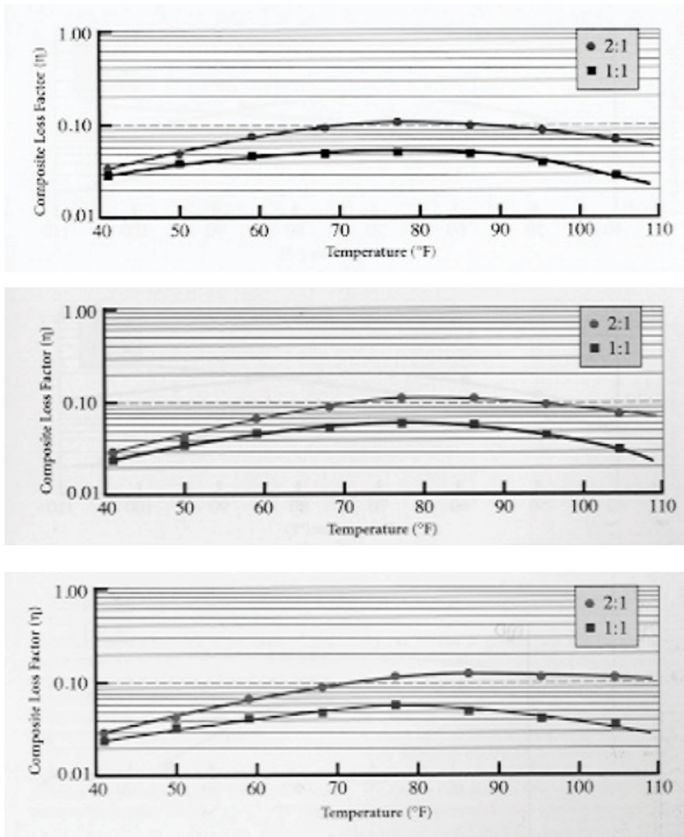
extensional damping materials is minimally dependent on frequency and largely dependent of temperature. For every damping material there is a temperature at which maximum damping occurs

$$\text{Composite loss factor (n)} = a * (\text{thickness ratio})^b$$

ANC-DAMPC - a & b values  
(when applied to 1/32" thick steel)

250 Hz	a	0.050
	b	0.91
500Hz	a	0.052
	b	0.84
1000Hz	a	0.048
	b	0.95

Figures 1 through 3 show the dependence of the composite loss factor of ANC DAMPC on temperature, frequency, and thickness ratio of the damping compound to steel.



Though there exists a loss factor of the damping material itself, generally a loss factor refers to the system of the damping material on a base layer whose vibrations are to be damped.

**VIBRATION DAMPING:**

ANC-DAMPC is a viscous, water-based material. It contains water that must be driven off at room or elevated temperatures. All Noise Control's ANC-DAMPC is based on an aqueous polymer emulsion that is nontoxic, non-flammable (before drying), and has a good resistance to water and solvents.

**CHOOSING A VIBRATION DAMPER:**

Since some vibration damping compounds have a very good resistance to solvents but poor resistance to water, or vice versa, it is important to take into account the environment to which the material will be exposed. In some cases thermal properties may be an issue, as well as abrasion and tear resistance. Crucial factors usually include fire and smoke retardency and the degree of flexibility, especially if the compound is being applied to thin sheet metal which may be flexed. That flexing could cause some damping compounds to crack.

**ANC-DAMPC (resistance to two day immersion)**

Diesel fuel	Excellent
Mineral spirits	Excellent
Lubricating oil	Very good
Gasoline	Fair
Toluene	Fair
Methanol	Fair
Water	Fair

The resistance of ANC-DAMPC to immersion in various substances is shown above. While there was no actual degradation, there was swelling and softening. However, after being allowed to dry at room temperature for a few days, complete recovery occurred.

**APPLYING ANC-DAMPC:**

In order for an extensional damper to be effective, it must be well bonded to the substrate, and depends on what the substrate is and how well it has been cleaned and prepared for the application of the damping compound. Often it is necessary to coat the substrate with a primer before the damping compound is applied. Before attempting to coat the substrate make sure it is free from dirt or any film which would interfere with the bonding of the damping compound to the material to be coated

ANC-DAMPC can be applied by trowel, stiff brush, of spraying. It is best applied by spraying it onto the substrate to a maximum thickness of 1/8". We recommend the following spraying systems.

**AIR ASSISTED SPRAYING:**

The 10:1 president air spray system, model #255-886 equipped with a heavy fluid reverse a-clean air spray gun #204-000 with a ¼-size round type cap.

**AIRLESS SPRAYING:**

The 30:1 president hydra spray package #231-063 with agitator or the 33:1 bulldog airless spray package #237- 165 with a hydramastic reverse a-clean spray gun. A tip size of 0.043 inches is recommended. To assist the application the use of a ram or follower plate is highly advisable.



WEIGHTS & THICKNESS' OF ANC-DAMPC REQUIRED  
FOR A DRY THICKNESS RATION OF 1:1

Sheet metal		ANC-DAMPC		
Thickness Gauge	Inches	Wet weight (lb./ft²)	Wet thickness (inches)	Dry weight (lb./ft²)
12	0.1046	1.11	0.149	0.65
14	0.0747	0.79	0.107	0.47
16	0.0598	0.63	0.085	0.37
18	0.0478	0.51	0.068	0.30
20	0.0359	0.38	0.051	0.22
22	0.0299	0.32	0.043	0.19
24	0.0239	0.25	0.034	0.15

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